



## Titalon 2400TC

RESIN : POLYAMIDE66 RESIN

PRODUCT DESCRIPTION : 40%MINERAL FILLED, HIGH STRENGTH, LOW  
WARPAGE

Properties	Unit	method	Value
Color	-	-	Natural
specific gravity	g/cm <sup>3</sup>	ISO 1183	1.50
Tensile strength	MPa	ISO	80
Tensile Elongation		527-1,2	>5
Flexural strength	MPa	ISO 178	130
Flexural modulus			6400
Charpy impact strength(notched)	kJ/m <sup>2</sup>	ISO 179/1eA	4
Heat Deflection Temperature (1.8MPa)	°C	ISO 75-1,2	160
Volume resistivity	Ω•cm	IEC 60093	1×10 <sup>13</sup>
Surface resistivity	Ω		1×10 <sup>14</sup>
Flammability		UL 94	HB
Mold shrinkage	%	50x70x3 mmt	0.8~1.2
MOLDING CONDITION	°C	Drying	80~100x 4Hrs
		Melt Temperature	260~290
		Mold Temperature	60~100
	%	Inject. Pressure	30~70
Inject. Velocity		30~60	

\*All property values shown in this data sheet are the representative values and not minimum value of this material.